



## Southwest Clean Air Agency

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July 16, 2015

Ms. Bridget Kelly  
Stericycle, Inc.  
20320 80<sup>th</sup> Ave. South  
Kent, WA 98032

Subject: Notification of Emergency Generator Engine Installation – Wastewater (SUN-094)

Dear Ms. Kelly:

The Southwest Clean Air Agency (SWCAA) received your Small Unit Notification (SUN) on May 18, 2015 for installation and operation of an emergency generator engine at the wastewater treatment building, 830 Westlake Ave., Morton, WA. For administrative and tracking purposes SWCAA has assigned tracking number SUN-094 to this notification. This notification was filed in accordance with SWCAA 400-072 and applies to the installation of one emergency generator engine. The unit was identified as:

- (1) ~66 bhp diesel-fired John Deere model 4045TF280D engine to drive a 44 kW MTU Onsite Energy model DS40 generator set. The engine is EPA Tier 3 certified.

SWCAA has completed a review of your notification and the associated support information and has determined that the notification meets the requirements of SWCAA 400-072(2). Once installed, affected equipment must maintain compliance with the requirements of SWCAA 400-072(4)(c) "**Emergency service internal combustion engines**". A copy of the relevant SWCAA 400-072 section is attached for your information.

Be advised that emission units installed pursuant to SWCAA 400-072 are subject to source registration and periodic inspection. Registration fees for this equipment will be invoiced consistent with SWCAA 400-100.

If you need further assistance or have any questions regarding these matters, please contact me at (360) 574-3058 extension 130.

Sincerely,

Paul T. Mairose  
Chief Engineer



## **SWCAA 400-072 Emission Standards for Selected Small Source Categories**

[Statutory Authority: Chapter 70.94.141 RCW. Original adoption 09-21-056 filed 10/15/09, effective 11/15/09.]

### **(4) Source categories.**

#### **(c) Emergency service internal combustion engines.**

- (i) Applicability.** The provisions of this section apply to emergency service internal combustion engines with a rating of less than 1,000 horsepower (e.g., emergency generators, fire pumps, sewer lift stations, etc.).
- (ii) Emission limits and standards.**
  - (A)** Visible emissions from diesel fired engine exhaust stacks shall not exceed ten percent opacity for more than 3 minutes in any one hour period as determined in accordance with SWCAA Method 9 (See SWCAA 400, Appendix A). This limitation shall not apply during periods of cold start-up.
- (iii) General requirements.**
  - (A)** Liquid fueled engines shall only be fired on #2 diesel or biodiesel. Fuel sulfur content of liquid fuels shall not exceed 0.0015% by weight (15 ppmw). A fuel certification from the fuel supplier may be used to demonstrate compliance with this requirement.
  - (B)** Gaseous fueled engines shall only be fired on natural gas or propane.
  - (C)** Each compression ignition engine shall be EPA Tier certified and manufactured no earlier than January 1, 2008.
  - (D)** Engine operation shall be limited to maintenance checks, readiness testing, and actual emergency use.
  - (E)** Engine operation for maintenance checks and readiness testing shall not exceed 100 hours per year. Total engine operation shall not exceed 200 hours per year.
  - (F)** Each engine shall be equipped with a nonresettable hourmeter for the purpose of documenting hours of operation.
  - (G)** Engine exhaust shall be discharged vertically. Any device that obstructs or prevents vertical discharge is prohibited.
- (iv) Monitoring and recordkeeping requirements.** The information listed below shall be recorded at the specified intervals, and maintained in a readily accessible form for a minimum of 3 years. With the exception of data logged by a computerized data acquisition system, each required record shall include the date and the name of the person making the record entry.
  - (A)** Total hours of operation for each engine shall be recorded annually;
  - (B)** Fuel sulfur certifications shall be recorded for each shipment of liquid fuel;
  - (C)** Maintenance activities shall be recorded for each occurrence consistent with the provisions of 40 CFR 60.4214;
  - (D)** Upset conditions that cause excess emissions shall be recorded for each occurrence; and
  - (E)** All air quality related complaints received by the permittee and the results of any subsequent investigation or corrective action shall be recorded for each occurrence.
- (v) Testing requirements.** None.

(vi) **Reporting requirements.**

- (A) All air quality related complaints received by the owner or operator shall be reported to SWCAA within three calendar days of receipt.
- (B) The owner or operator of an affected emergency engine shall report the following information to the Agency no later than March 15<sup>th</sup> for the preceding calendar year:
  - (I) Hours of engine operation; and
  - (II) Air emissions of criteria air pollutants, VOCs, and toxic air pollutants (TAPs).

**Summary Information (by SWCAA) for SUN-094**  
**Stericycle**  
**WWTP Emergency Generator Engine**

SUN-094 was submitted for installation of a 44 kW diesel-fired emergency generator set to supply emergency power to the new wastewater plant. The following equipment details were available:

Location:	830 Westlake Ave., Morton, WA. Outside north side of wastewater building, ~ 46°33'18.04"N, 122°17'19.54"W
Engine Make / Model:	John Deere / 4045TF280D
Engine Serial Number:	Not available
Fuel:	Diesel
Fuel Consumption:	4.6 gallons per hour at full standby load
Horsepower Rating:	~66 hp this application (63 kW / 84 hp nameplate)
Installation Date:	2014
Engine Built (Date):	2014 model year
Engine Certification:	EPA Tier 3
Generator Set Make / Model:	MTU Onsite Energy / DS40 (DS0040D6SRTK0574 on tag)
Generator Set Output:	44 kW
Stack Description:	~2" diameter vertical stack 679 acfm at 1,074°F
Applicable Federal Regulations:	40 CFR 60 Subpart IIII 40 CFR 63 Subpart ZZZZ



**WWTP Emergency Generator – March 19, 2015**

WWTP Emergency Generator Engine. Potential annual emissions from the combustion of ultra-low sulfur diesel (<0.0015% sulfur by weight) were calculated with the assumption that the equipment will operate at full load for up to 200 hours per year.

**WWTP Emergency Generator Engine**

Hours of Operation = 200 hours  
 Power Output = 66 horsepower estimated (1.5 \* 44 kW)  
 Diesel Density = 7.206 pounds per gallon  
 Fuel Sulfur Content = 0.0015 % by weight  
 Fuel Consumption Rate = 4.6 gal/hr (MTU specification sheet)  
 Fuel Heat Content = 0.138 MMBtu/gal (for use with GHG factors from 40 CFR 98)

Pollutant	Emission Factor g/kW-hr	Emissions lb/hr	Emissions tpy	Emission Factor Source
NO <sub>x</sub>	4.11	0.45	0.045	EPA Certification Data
CO	0.6	0.07	0.007	EPA Certification Data
VOC	0.25	0.027	0.0027	EPA Certification Data
SO <sub>x</sub> as SO <sub>2</sub>		0.0010	0.00010	Mass Balance
PM	0.23	0.025	0.0025	EPA Certification Data
PM <sub>10</sub>	0.23	0.025	0.0025	EPA Certification Data
PM <sub>2.5</sub>	0.23	0.025	0.0025	EPA Certification Data

  

Greenhouse Gases	kg/MMBtu	GWP	CO <sub>2</sub> e lb/MMBtu	CO <sub>2</sub> e lb/gallon	tpy, CO <sub>2</sub> e	Emission Factor Source
CO <sub>2</sub>	73.96	1	163.05	23	10	40 CFR 98
CH <sub>4</sub>	0.003	25	0.165	0.023	0.01	40 CFR 98
N <sub>2</sub> O	0.0006	298	0.394	0.054	0.03	40 CFR 98
Total GHG - CO <sub>2</sub> e	73.9636		163.613	23	10	