

**NEW BOILER PROJECT  
STATE ENVIRONMENTAL  
POLICY ACT CHECKLIST**

**APRIL 2020**

**GEORGIA-PACIFIC CONSUMER OPERATIONS LLC**

**CAMAS, WASHINGTON**

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# **SEPA ENVIRONMENTAL CHECKLIST**

## **A. *Background***

**1. Name of proposed project, if applicable:**

Installation of Natural Gas-Fired Package Boiler (No. 6 Package Boiler).

**2. Name of applicant:**

Georgia-Pacific Consumer Operations LLC (GP Camas)

**3. Address and phone number of applicant and contact person:**

Georgia-Pacific Consumer Operations LLC  
401 N.E. Adams Street  
Camas, Washington 98607

Applicant: Shawn Wood  
Vice President  
Phone No.: (360) 834-8162

Technical Contacts:  
Sam Hutcheson  
Phone No.: (360) 834-8439

Jeff Dambrun  
Phone No.: (360) 834-8485

**4. Date checklist prepared:**

April 2020

**5. Agency requesting checklist:**

Southwest Clean Air Agency

**6. Proposed timing or schedule (including phasing, if applicable):**

Construction is expected to begin in July 2020 and is expected to be completed by February 2021.

7. **Do you have any plans for future additions, expansion, or further activity related to or connected with this proposal? If yes, explain.**

No.

8. **List any environmental information you know about that has been prepared, or will be prepared, directly related to this proposal.**

An Air Discharge Permit Application will be submitted along with the SEPA checklist for regulatory review. The permit application will include project information including manufacturer specifications for the boiler, as well as the location, emission estimates, diagrams, and a review of applicable regulatory requirements related to the project.

9. **Do you know whether applications are pending for governmental approvals of other proposals directly affecting the property covered by your proposal? If yes, explain.**

Not currently, but there are other projects that involve demolition, wastewater treatment system alterations, and upgrades to the mill that may be proposed in the future.

10. **List any government approvals or permits that will be needed for your proposal, if known.**

- Air Discharge Permit
- SEPA – Requires a determination of no significant environmental impact

11. **Give brief, complete description of your proposal, including the proposed uses and the size of the project and site. There are several questions later in this checklist that ask you to describe certain aspects of your proposal. You do not need to repeat those answers on this page. (Lead agencies may modify this form to include additional specific information on project description.)**

Georgia-Pacific Consumer Operations LLC located in Camas, Washington (GP) is a non-integrated paper mill currently operating under Air Operating Permit No. 0000256. GP Camas is proposing to install a new gas-fired package boiler at the facility. The boiler will combust only natural gas and will be rated at 97.74 million British thermal units per hour (MMBtu/hr). The boiler will be located in the current Roll Grinding and Maintenance Building.

Installation of the boiler is part of an overall restructuring of the Camas Mill operation that includes shutting down and decommissioning of the Kraft pulp mill (recovery, lime kiln, pulping, and bleaching operations), and fine paper manufacturing operations. The new package boiler will supply steam for the remaining tissue paper machine (No. 11 Paper Machine), building heat, and ancillary operations.

The project will include preparation of the site where the boiler will be located, final assembly of the boiler following delivery, and connecting the boiler to the existing electrical, natural gas, wastewater, and steam utility lines at the facility.

- 12. Location of the proposal. Give sufficient information for a person to understand the precise location of your proposed project, including a street address, if any, and section, township, and range, if known. If a proposal would occur over a range of area, provide the range or boundaries of the site(s). Provide a legal description, site plan, vicinity map, and topographic map, if reasonably available. While you should submit any plans required by the agency, you are not required to duplicate maps or detailed plans submitted with any permit applications related to this checklist.**

The location of the project will be at the GP Camas site (401 NE Adams Street, Camas, WA, 98607). The site map included as Attachment 1b in the Air Discharge Permit application shows the location of the proposed boiler.

## ***B. Environmental Elements***

### **1. *Earth***

- a. General description of the site:**

**(circle one): Flat, rolling, hilly, steep slopes, mountainous, other**

\_\_\_\_\_

The mill site consists of a mixture of terrain with some areas of sloped ground and some areas of flat ground.

- b. What is the steepest slope on the site (approximate percent slope)?**

Locations of the site where work will take place are essentially flat (0% slope).

- c. What general types of soils are found on the site (for example, clay, sand, gravel, peat, muck)? If you know the classification of agricultural soils, specify them and note any agricultural land of long-term commercial significance and whether the proposal results in removing any of these soils.**

The majority of surfaces on the mill site are paved, with the ground underneath consisting of sand and gravel.

- d. Are there surface indications or history of unstable soils in the immediate vicinity? If so, describe.**

There have been no indications of unstable soils in the immediate vicinity of this project.

- e. **Describe the purpose, type, total area, and approximate quantities and total affected area of any filling, excavation, and grading proposed. Indicate source of fill.**

The project will not involve filling or grading. Some minor excavation will be conducted to connect to existing utilities (including, but not limited to, natural gas, water, and sewer). Areas will be backfilled with in-situ materials and/or clean fill as deemed appropriate.

- f. **Could erosion occur as a result of clearing, construction, or use? If so, generally describe.**

No erosion should occur as a result of this project.

- g. **About what percent of the site will be covered with impervious surfaces after project construction (for example, asphalt or buildings)?**

The site is currently covered in paved, impervious surfaces. No changes from current conditions are expected to result from the implementation of this project.

- h. **Proposed measures to reduce or control erosion, or other impacts to the earth, if any:**

As the current site conditions of paved, impervious surfaces are not going to be impacted, measures to reduce or control erosion will not be required.

## 2. *Air*

- a. **What types of emissions to the air would result from the proposal during construction, operation, and maintenance when the project is completed? If any, generally describe and give approximate quantities if known.**

The project proposes installing one natural gas-fired boiler, rated at 97 to 98 MMBtu/hr. The table below lists the expected emissions data associated with the installation of the boiler. For more detailed information and supporting calculations, please consult Attachment 3 of the Air Discharge Permit application.

Pollutant	Potential to Emit	
	lbs/hr	TPY
Particulate Matter (PM)	0.73	3.21E+00
Particulate Matter (PM <sub>10</sub> )	0.49	2.14E+00
Particulate Matter (PM <sub>2.5</sub> )	0.49	2.14E+00
Sulfur Dioxide (SO <sub>2</sub> )	0.06	2.57E-01
Nitrogen Oxides (NO <sub>x</sub> )	1.05	4.61E+00
Volatile Organic Compound (VOC)	0.34	1.47E+00
Carbon Monoxide (CO)	2.13	9.34E+00
Lead (Pb)	4.76E-05	2.09E-04
Carbon Dioxide Equivalent (CO <sub>2</sub> e)	1.14E+04	4.98E+04

- b. Are there any off-site sources of emissions or odor that may affect your proposal? If so, generally describe.**

There are no off-site sources of emissions or odor that are expected to affect the proposal.

- c. Proposed measures to reduce or control emissions or other impacts to air, if any:**

Emissions of nitrogen oxides (NO<sub>x</sub>) will be reduced through the use of flue gas recirculation and an ultra-low NO<sub>x</sub> burner. Other pollutants will be minimized due to the use of natural gas as fuel and good combustion practices.

### **3. Water**

- a. Surface Water:**

- 1) Is there any surface water body on or in the immediate vicinity of the site (including year-round and seasonal streams, saltwater, lakes, ponds, wetlands)? If yes, describe type and provide names. If appropriate, state what stream or river it flows into.**

While there are no surface water bodies located at the project site, the GP Camas facility is located north of the Camas Slough (an arm of the Columbia River). The Camas Slough is classified as an urban waterway.

The Columbia River is located approximately ¼ mile to the south of the GP Camas Mill. It is also classified as an urban waterway.

- 2) Will the project require any work over, in, or adjacent to (within 200 feet) the described waters? If yes, please describe and attach available plans.**

No, this project will not require any work over, in, or within 200 feet of the waters described in Section 3.a.1 above.

- 3) Estimate the amount of fill and dredge material that would be placed in or removed from surface water or wetlands and indicate the area of the site that would be affected. Indicate the source of fill material.**

No fill or dredge material will be utilized or affected by this project.

- 4) Will the proposal require surface water withdrawals or diversions? Give general description, purpose, and approximate quantities if known.**

The project will not require surface water withdrawals or diversions.

- 5) Does the proposal lie within a 100-year floodplain? If so, note location on the site plan.**

While portions of the GP Camas Mill lie within the 100-year flood plain, the project site is not within the 100-year flood plain.

- 6) Does the proposal involve any discharges of waste materials to surface waters? If so, describe the type of waste and anticipated volume of discharge.**

The proposal does not involve any waste materials being discharged to surface waters.

**b. Ground Water:**

- 1) Will groundwater be withdrawn from a well for drinking water or other purposes? If so, give a general description of the well, proposed uses and approximate quantities withdrawn from the well. Will water be discharged to groundwater? Give general description, purpose, and approximate quantities if known.**

No additional groundwater will be used for this project that is beyond the current groundwater rights associated with the GP Camas facility.

- 2) Describe waste material that will be discharged into the ground from septic tanks or other sources, if any (for example: Domestic sewage; industrial, containing the following chemicals. . . ; agricultural; etc.). Describe the general size of the system, the number of such systems, the number of houses to be served (if applicable), or the number of animals or humans the system(s) are expected to serve.**

The proposal does not involve discharge of waste material into the ground.

**c. Water runoff (including stormwater):**

- 1) Describe the source of runoff (including storm water) and method of collection and disposal, if any (include quantities, if known). Where will this water flow? Will this water flow into other waters? If so, describe.**

Storm water and process water on the mill site will be collected, routed and treated in the mill's wastewater treatment plant.

- 2) Could waste materials enter ground or surface waters? If so, generally describe.**

No, waste is not expected to enter ground or surface waters as a result of this proposed project.

- 3) Does the proposal alter or otherwise affect drainage patterns in the vicinity of the site? If so, describe.**

No, drainage patterns will not be affected as a result of this project.



- d. **Proposed measures to reduce or control surface, ground, and runoff water, and drainage pattern impacts, if any:**

Surface, ground, and runoff water from the site will be collected, routed and treated in the mill's wastewater treatment plant.

#### 4. **Plants**

- a. **Check the types of vegetation found on the site:**

- deciduous tree: alder, maple, aspen, other  
 evergreen tree: fir, cedar, pine, other  
 shrubs  
 grass  
 pasture  
 crop or grain  
 Orchards, vineyards or other permanent crops.  
 wet soil plants: cattail, buttercup, bullrush, skunk cabbage, other  
 water plants: water lily, eelgrass, milfoil, other  
 other types of vegetation

- b. **What kind and amount of vegetation will be removed or altered?**

No vegetation will be removed or altered.

- c. **List threatened and endangered species known to be on or near the site.**

Threatened Species:

Bradshaw's lomatium (*Lomatium bradshawii*), Golden Paintbrush (*Castilleja levisecta*), Nelson's checker-mallow (*Sidalcea nelsoniana*), Umtanum Desert buckwheat (*Eriogonum codium*), Water Howellia (*Howellia aquatilis*), White Bluffs bladderpod (*Physaria douglasii* ssp. *tuplashensis*)

- d. **Proposed landscaping, use of native plants, or other measures to preserve or enhance vegetation on the site, if any:**

The current site configuration is classified as Heavy Industrial with the majority of the site being paved. As such, there is no landscaping proposed as a part of this project.

- e. **List all noxious weeds and invasive species known to be on or near the site.**

Himalayan blackberry (*Rubus armeniacus*), Reed Canarygrass (*Phalaris arundinacea*), and Canada Thistle (*Cirsium arvense*)

## 5. ***Animals***

- a. **List any birds and other animals which have been observed on or near the site or are known to be on or near the site.**

Birds: blue heron, Canada geese, ducks, red tail hawk, sparrows, pigeons and songbirds.  
Mammals: beaver, deer, coyote, mice, rabbits, sea lions, and other small mammals.  
Fish: bass, salmon, trout, and steelhead

- b. **List any threatened and endangered species known to be on or near the site.**

Endangered: Oregon spotted frog (*Rana pretiosa*, historically existed in the vicinity), Streaked horned lark (*Eremophila alpestris strigata*, historically existed in the vicinity), Chinook Salmon (*Oncorhynchus tshawytscha*), Sockeye Salmon (*Oncorhynchus nerka*).

Threatened: Mazama (Western) pocket gopher (*Thomomys Mazama*, existence is potential but “uncertain” in the vicinity), Bull trout (*Salvelinus confluentus*), Chinook salmon (*Oncorhynchus tshawytscha*), Chum Salmon (*Oncorhynchus keta*), Coho Salmon (*Oncorhynchus kisutch*), Steelhead (*Oncorhynchus mykiss*), Eulachon (*Thaleichthys pacificus*), North American Green Sturgeon (*Acipenser medirostris*), Steller sea lion (*Eumetopias jubatus*)

- c. **Is the site part of a migration route? If so, explain.**

The adjacent property is part of the Pacific flyway for waterfowl. Anadromous salmonids use the Lower Columbia River for migration and rearing.

- d. **Proposed measures to preserve or enhance wildlife, if any:**

None required.

- e. **List any invasive animal species known to be on or near the site.**

There are no known invasive animal species.

## 6. ***Energy and Natural Resources***

- a. **What kinds of energy (electric, natural gas, oil, wood stove, solar) will be used to meet the completed project's energy needs? Describe whether it will be used for heating, manufacturing, etc.**

The proposed boiler will operate on natural gas to produce steam for manufacturing paper products. Any electrical needs will be supplied by the grid.

- b. **Would your project affect the potential use of solar energy by adjacent properties? If so, generally describe.**

The project will not affect the potential use of solar energy by adjacent properties.

- c. **What kinds of energy conservation features are included in the plans of this proposal? List other proposed measures to reduce or control energy impacts, if any:**

There are no energy conservation features included in the proposal for this project other than the normal efforts/practices to use steam and electrical power as efficiently as possible.

## **7. *Environmental Health***

- a. **Are there any environmental health hazards, including exposure to toxic chemicals, risk of fire and explosion, spill, or hazardous waste, that could occur as a result of this proposal? If so, describe.**

There are no additional risks expected to result from this project.

- 1) **Describe any known or possible contamination at the site from present or past uses.**

There is no known contamination present at the project site that would be impacted by this project.

- 2) **Describe existing hazardous chemicals/conditions that might affect project development and design. This includes underground hazardous liquid and gas transmission pipelines located within the project area and in the vicinity.**

There are no known existing hazardous chemicals or conditions present that would impact this project.

- 3) **Describe any toxic or hazardous chemicals that might be stored, used, or produced during the project's development or construction, or at any time during the operating life of the project.**

General petroleum products including fuels (diesel and gasoline), lubricants, and solvents may be temporarily stored and used during construction. Petroleum products such as lubricants, solvents, and hydraulic fluid may be stored and used during the project's operating life. Boiler feedwater treatment chemicals may be used during the project's operating life. Additional chemicals may be used during routine cleaning and maintenance outages of the boiler. This project is not expected to produce any toxic or hazardous chemicals not routinely associated with natural gas fired package boilers and already in

existence at the GP Camas facility.

**4) Describe special emergency services that might be required.**

GP Camas is staffed 24/7 and has employees trained in emergency response for deployment in cases where emergency services might be required. This project is not expected to place an additional burden on public resources.

**5) Proposed measures to reduce or control environmental health hazards, if any:**

None are expected to be required as a result of this project.

**b. Noise**

**1) What types of noise exist in the area which may affect your project (for example: traffic, equipment, operation, other)?**

During the preparation and installation of the boiler, there may be increased noise due to demolition, construction, truck traffic, and steam venting during the startup of the boiler. Project construction may occur 24 hours per day; however, high noise activities will be kept to the hours 7:00 AM to 10:00 PM as noted in WAC 173-60 to limit offsite impacts.

**2) What types and levels of noise would be created by or associated with the project on a short-term or a long-term basis (for example: traffic, construction, operation, other)? Indicate what hours noise would come from the site.**

Noise, as described above, is expected to occur during the preparation and installation on the package boiler. While work may occur 24 hours per day, high noise activities will be limited to the hours of 7:00 AM to 10:00 PM as described in WAC 173-60 to limit offsite impacts.

**3) Proposed measures to reduce or control noise impacts, if any:**

High noise activities will be performed between the hours of 7:00 AM to 10:00 PM as described in WAC 173-60 to limit offsite impacts.

**8. *Land and Shoreline Use***

**a. What is the current use of the site and adjacent properties? Will the proposal affect current land uses on nearby or adjacent properties? If so, describe.**

The GP Camas facility has been a pulp and paper manufacturing site for over 100 years (since 1883). The mill is adjacent to downtown Camas to the east and the Camas Slough, a branch of the Columbia River, to the south. There are also neighborhoods adjacent to the facility to the north and west of the site.

**b. Has the project site been used as working farmlands or working forest**

**lands? If so, describe. How much agricultural or forest land of long-term commercial significance will be converted to other uses as a result of the proposal, if any? If resource lands have not been designated, how many acres in farmland or forest land tax status will be converted to nonfarm or nonforest use?**

No, the site has been used as a pulp and paper manufacturing site for over 100 years (since 1883).

**1) Will the proposal affect or be affected by surrounding working farm or forest land normal business operations, such as oversize equipment access, the application of pesticides, tilling, and harvesting? If so, how:**

The project will not affect or be affected by surrounding working farm or forest land normal business operations.

**c. Describe any structures on the site.**

The project site is centrally located on the South side of the mill surrounded by buildings consisting of steel and concrete design.

**d. Will any structures be demolished? If so, what?**

No buildings or structures will be demolished. Some piping and equipment located in the current proposed location will be demolished to make room for the new boiler.

**e. What is the current zoning classification of the site?**

The mill is zoned Heavy Industrial.

**f. What is the current comprehensive plan designation of the site?**

The current comprehensive plan designation of the site is Heavy Industrial.

**g. If applicable, what is the current shoreline master program designation of the site?**

The shoreline is designated as Urban, High Density.

**h. Has any part of the site been classified as a critical area by the city or county? If so, specify.**

No, the site has not been classified as a critical area by the city or county.

**i. Approximately how many people would reside or work in the completed project?**

Employees will work on and operate the package boiler. The exact number of employees that will be required to perform these tasks is not yet known.

**j. Approximately how many people would the completed project displace?**

This project may displace up to 4 full-time employees who currently operate the existing power boilers.

**k. Proposed measures to avoid or reduce displacement impacts, if any:**

Not applicable.

**l. Proposed measures to ensure the proposal is compatible with existing and projected land uses and plans, if any:**

Not applicable. There will be no change from current land use and plan as a result of this project.

**m. Proposed measures to reduce or control impacts to agricultural and forest lands of long-term commercial significance, if any:**

Not applicable.

**9. *Housing***

**a. Approximately how many units would be provided, if any? Indicate whether high, middle, or low-income housing.**

Not applicable.

**b. Approximately how many units, if any, would be eliminated? Indicate whether high, middle, or low-income housing.**

Not applicable.

**c. Proposed measures to reduce or control housing impacts, if any:**

Not applicable.

**10. *Aesthetics***

**a. What is the tallest height of any proposed structure(s), not including antennas; what is the principal exterior building material(s) proposed?**

The stack height of the proposed boiler will be approximately 80 feet above the existing ground elevation.

**b. What views in the immediate vicinity would be altered or obstructed?**

None.

- c. **Proposed measures to reduce or control aesthetic impacts, if any:**

None required.

## **11. *Light and Glare***

- a. **What type of light or glare will the proposal produce? What time of day would it mainly occur?**

This project will not result in any changes from current conditions.

- b. **Could light or glare from the finished project be a safety hazard or interfere with views?**

No.

- c. **What existing off-site sources of light or glare may affect your proposal?**

None.

- d. **Proposed measures to reduce or control light and glare impacts, if any:**

Not applicable.

## **12. *Recreation***

- a. **What designated and informal recreational opportunities are in the immediate vicinity?**

There are no designated or informal recreational opportunities in the immediate vicinity of the project.

- b. **Would the proposed project displace any existing recreational uses? If so, describe.**

The proposed project will not displace any existing recreational uses.

- c. **Proposed measures to reduce or control impacts on recreation, including recreation opportunities to be provided by the project or applicant, if any:**

None required.

## **13. *Historic and cultural preservation***

- a. **Are there any buildings, structures, or sites, located on or near the site that are over 45 years old listed in or eligible for listing in national, state, or local preservation registers? If so, specifically describe.**

No nearby historic or cultural structures will be impacted by this project.

- b. Are there any landmarks, features, or other evidence of Indian or historic use or occupation? This may include human burials or old cemeteries. Are there any material evidence, artifacts, or areas of cultural importance on or near the site? Please list any professional studies conducted at the site to identify such resources.**

There are no known landmarks, features, or other evidence of Indian or historic use or occupation at the site.

- c. Describe the methods used to assess the potential impacts to cultural and historic resources on or near the project site. Examples include consultation with tribes and the department of archeology and historic preservation, archaeological surveys, historic maps, GIS data, etc.**

No archaeological records were noted on WISAARD, the Washington Information System for Architectural and Archaeological Records Data in the area of the project.

- d. Proposed measures to avoid, minimize, or compensate for loss, changes to, and disturbance to resources. Please include plans for the above and any permits that may be required.**

Not applicable.

## **14. Transportation**

- a. Identify public streets and highways serving the site or affected geographic area and describe proposed access to the existing street system. Show on site plans, if any.**

Access to the project area is provided by Northwest 6<sup>th</sup> Avenue and Southeast 3<sup>rd</sup> Avenue in the city of Camas, WA.

- b. Is the site or affected geographic area currently served by public transit? If so, generally describe. If not, what is the approximate distance to the nearest transit stop?**

Not applicable.

- c. How many additional parking spaces would the completed project or non-project proposal have? How many would the project or proposal eliminate?**

Not applicable.

- d. Will the proposal require any new or improvements to existing roads, streets, pedestrian, bicycle or state transportation facilities, not including**



driveways? If so, generally describe (indicate whether public or private).

No new streets or roads are required as a result of this project.

- e. **Will the project or proposal use (or occur in the immediate vicinity of) water, rail, or air transportation? If so, generally describe.**

The project will not use (or occur in the immediate vicinity of) water, rail, or air transportation.

- f. **How many vehicular trips per day would be generated by the completed project or proposal? If known, indicate when peak volumes would occur and what percentage of the volume would be trucks (such as commercial and nonpassenger vehicles). What data or transportation models were used to make these estimates?**

No change is expected in the current traffic patterns associated with the GP Camas Mill as a result of this project.

- g. **Will the proposal interfere with, affect or be affected by the movement of agricultural and forest products on roads or streets in the area? If so, generally describe.**

Not applicable.

- h. **Proposed measures to reduce or control transportation impacts, if any:**

Not applicable.

## 15. **Public Services**

- a. **Would the project result in an increased need for public services (for example: fire protection, police protection, public transit, health care, schools, other)? If so, generally describe.**

No.

- b. **Proposed measures to reduce or control direct impacts on public services, if any.**

None required.

## 16. **Utilities**

- a. **Circle utilities currently available at the site:**

electricity, natural gas, water, refuse service, telephone, sanitary sewer, septic system  
other \_\_\_\_\_

- b. Describe the utilities that are proposed for the project, the utility providing the service, and the general construction activities on the site or in the immediate vicinity which might be needed.**

All required utilities will be provided from adjacent existing mill facilities. Natural gas used in the new package boiler will be provided by Northwest Williams Pipeline Co. and electricity will be provided by Clatskanie People's Utility District (current utility providers for the site).

### ***C. Signature***

**The above answers are true and complete to the best of my knowledge.  
I understand that the lead agency is relying on them to make its decision.**

Signature: \_\_\_\_\_

Name of signee \_\_\_\_\_

Position and Agency/Organization \_\_\_\_\_

Date Submitted: \_\_\_\_\_

- b. Describe the utilities that are proposed for the project, the utility providing the service, and the general construction activities on the site or in the immediate vicinity which might be needed.

All required utilities will be provided from adjacent existing mill facilities. Natural gas used in the new package boiler will be provided by Northwest Williams Pipeline Co. and electricity will be provided by Clatskanie People's Utility District (current utility providers for the site).

### C. Signature

The above answers are true and complete to the best of my knowledge.  
I understand that the lead agency is relying on them to make its decision.

Signature: Shawn T. Wood

Name of signee SHAWN T. WOOD

Position and Agency/Organization VICE PRESIDENT GP CAMAS

Date Submitted: 4/17/2020